

GLASS IS LIFE™

GI makers of pure, sustainable,
brand-building glass packaging

NORTH AMERICA

UNITED STATES

ONE MICHAEL OWENS WAY
PERRYSBURG, OHIO 43551

PRODUCT DEVELOPMENT

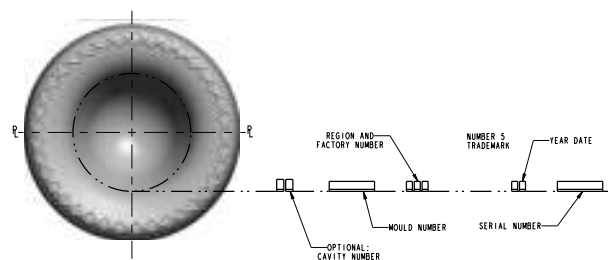
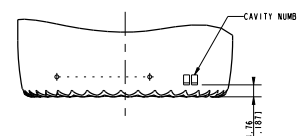
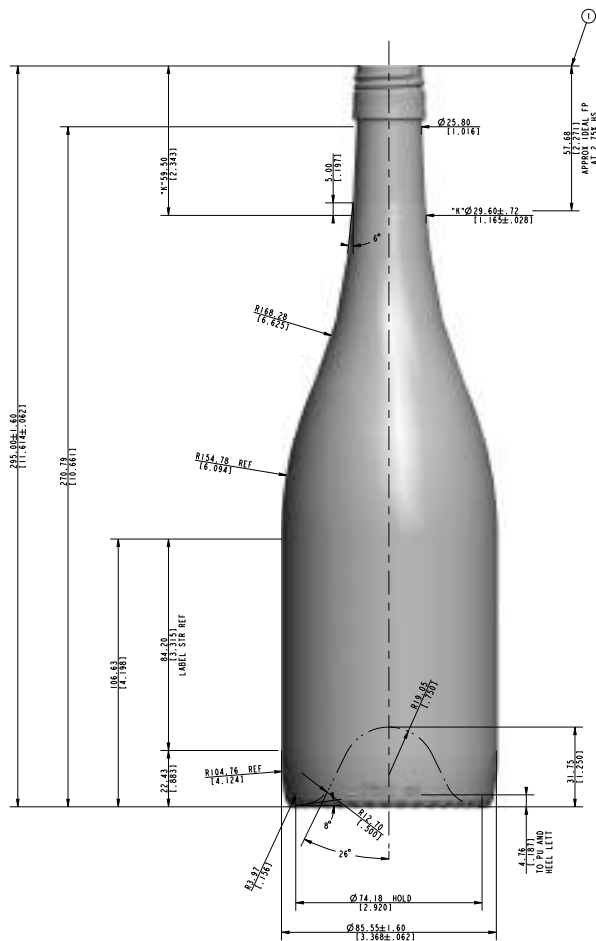
① FILL POINT(S) - APPROXIMATE FILL LOCATION MAY VARY UP OR DOWN FROM THAT INDICATED.

CAPACITY LETTERING TO APPEAR ON ONE SIDE ONLY AS SHOWN, AND TO BE 4.76 (1.188) TALL.

C.I.D. DOT CODE AND CAVITY NUMBER TO APPEAR ON HEEL. CAVITY NUMBER TO BE 3.97 (1.156) TALL.

BOTTOM PLATE LETTERING TO BE 3.97 (1.156) TALL EXCEPT OPTIONAL CAVITY NUMBER TO BE 4.76 (1.188) TALL.

X DESIGNS TO APPEAR ON BEARING SURFACE.



APPROX. STABILITY PROPERTIES		EMPTY	FULL
CENTER OF GRAVITY (IN INCHES)		4.23	3.90
BOTTLE STABILITY RATIO		0.69	0.75
TIP ANGLE (IN DEGREES)		19.1	20.5

CONTAINER OVERFLOW CAPACITY (BRIMFUL)	
770.63 ml [26.058 FL OZ]	
CONTAINER RATED CAPACITY (FILLPOINT)	
750.00 ml ± 7.39 ml [25.361 FL OZ ± 0.250 FL OZ]	
CONTAINER WEIGHT	
513.00 g ± 21.26 g [18.096 OZ ± 0.750 OZ]	
FINISH DESIGNATION 030-1680-R012	MAX GAS VOLUME 2.0 Gas Vol
PROCESS B&B	RETURNABLE NO
DESIGN REF. WP-2339	

STOCK
750 ml BURGUNDY - STELVIN

DESIGNER	KJH	DATE	12 MAR 09
CHECKED	JDN	DATE	26 NOV 14

DRAWING NUMBER
WA-43556-2

MOULD/SAP NUMBER
WP-2407/500085

No	DATE	REVISIONS	DESIGN/CHECK
2	19 NOV 14	UPDATED DWG	KSB
1	17 MAR 09	ADDED MOULD NUMBER	ERA

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ALL LETTERING TO BE ROUND BOTTOM STYLE, RAISED IN GLASS, UNLESS OTHERWISE NOTED.

CAPACITY VALUES BASED ON WATER AT 20°C (68°F)

ALL NON TOLERANCE SIZES ARE FOR MOLD MANUFACTURE REFERENCE ONLY.