

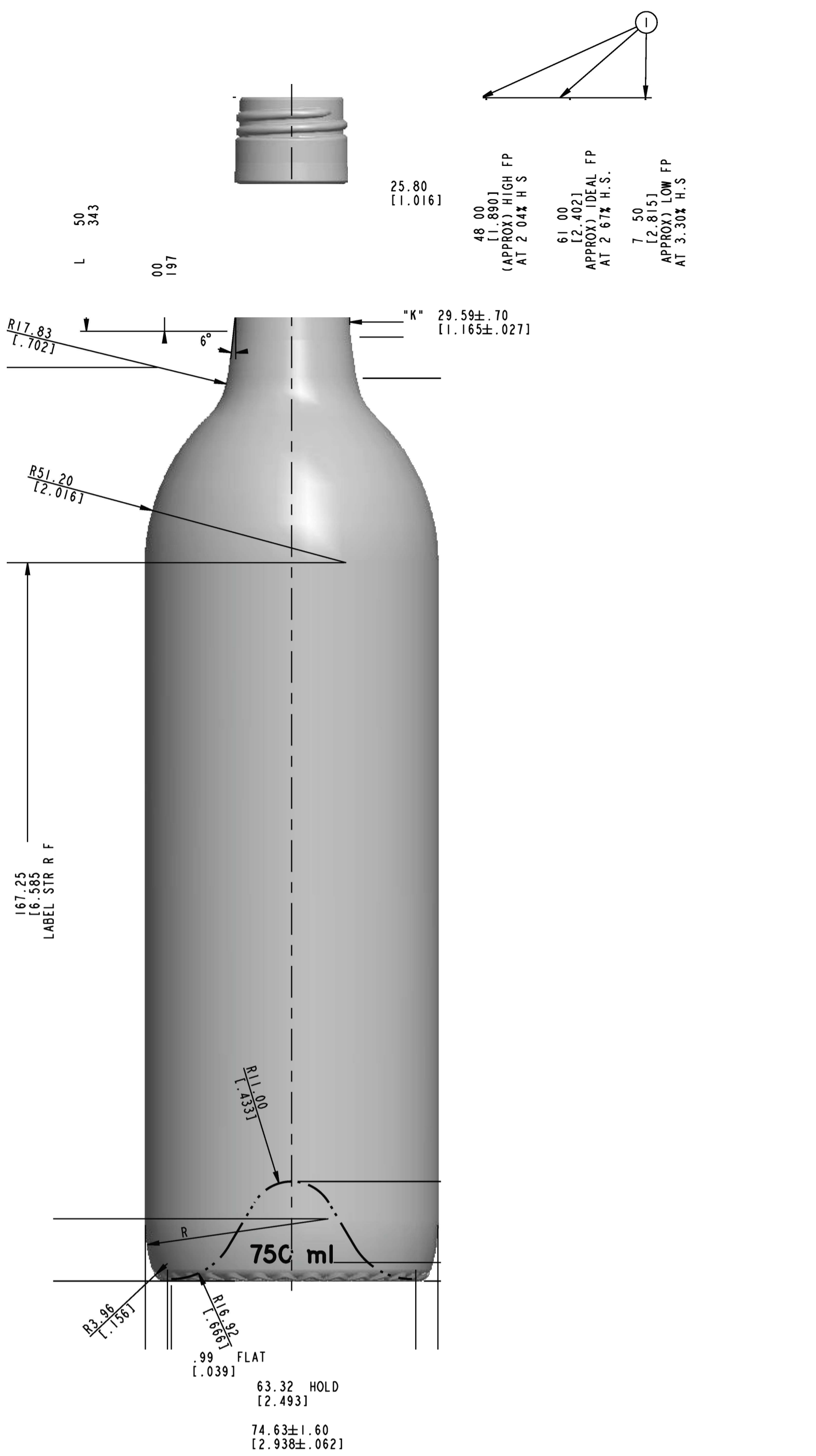
NORTH AMERICA

UNITED STATES

ONE MICHAEL OWENS WAY
PERRYSBURG, OHIO 43551

PRODUCT DEVELOPMENT

30 63±1.60
[1.875±.062]
277 42
[110.922]
232 90
[9.69]
83.3
[7.20]
167.25
[6.585]
LABEL STR R F



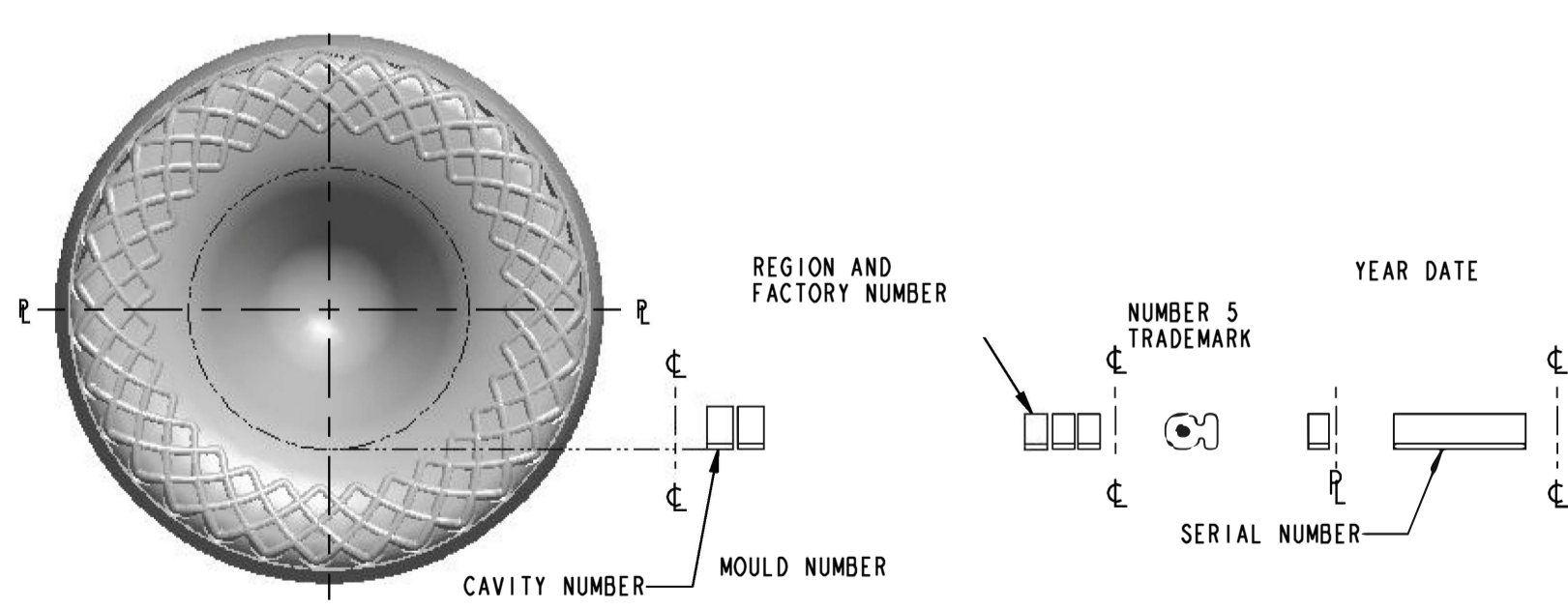
① FILL POINT(S) - APPROXIMATE FILL LOCATION MAY VARY UP OR DOWN FROM THAT INDICATED.

CAPACITY LETTERING TO APPEAR ON ONE SIDE ONLY AS SHOWN, AND TO BE 4.76 [0.188] TALL.

C.I.D. DOT CODE AND CAVITY NUMBER TO APPEAR ON HEEL. CAVITY NUMBER TO BE 4.00 [0.157] TALL.

BOTTOM PLATE LETTERING TO BE 5.00 [0.197] TALL, EXCEPT CAVITY NUMBER TO BE 6.00 [0.236] TALL.

"X" DESIGNS TO APPEAR ON BEARING SURFACE.



SPECIAL TOLERANCES FOR CAPACITY

CONTAINER OVERFLOW CAPACITY (BRIMFUL)

770.00 ml
[26.037 FL OZ]

CONTAINER RATED CAPACITY (FILLPOINT)

750.00 ml ± 4.73 ml
[25.361 FL OZ ± 0.160 FL OZ]

CONTAINER WEIGHT

467.77 g ± 21.26 g
[16.500 OZ ± 0.750 OZ]

FINISH DESIGNATION
030-1680-R012

MAX GAS VOLUME
2.0 Gas Vol

PROCESS
EBB

RETURNABLE
NO

DESIGN REF.
5541025

INFORMATION CONTAINED HEREIN CONSTITUTES PROPRIETARY CONFIDENTIAL INFORMATION OF OWENS-BROCKWAY GLASS CONTAINER INC. AND IS TO BE ACCEPTED ONLY SUBJECT TO THAT UNDERSTANDING. IT IS TO BE KEPT CONFIDENTIAL AND NOT TO BE COPIED, USED OR CONVEYED TO OTHERS WITHOUT OWENS-BROCKWAY GLASS CONTAINER INC WRITTEN AUTHORIZATION.

ALL LETTERING TO BE ROUND BOTTOM STYLE, RAISED IN GLASS, UNLESS OTHERWISE NOTED.

CAPACITY VALUES BASED ON WATER AT 20°C [68°F]

ALL NON TOLERANCE SIZES ARE FOR MOLD MANUFACTURE REFERENCE ONLY.

APPROX. STABILITY PROPERTIES	EMPTY	FULL
CENTER OF GRAVITY (IN INCHES)	4.74	4.44
BOTTLE STABILITY RATIO	0.53	0.56
TIP ANGLE (IN DEGREES)	14.8	15.7

STOCK 750 ml CLARET Stel

DESIGNER KSB DATE 25 OCT 12
CHECKED JDN DATE 07 JAN 13

DRAWING NUMBER
WA-44761-1

MOULD/SAP NUMBER
WP-501830

No 07 JAN 13 DATE ADDED MOULD NUMBER.

REVISIONS

KSB
DESIGN/CHECK